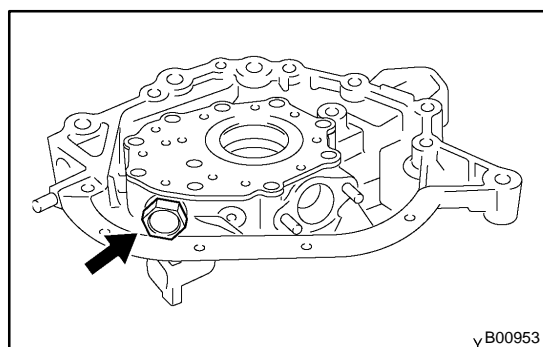


REASSEMBLY

1. INSTALL DRIVE AND DRIVEN ROTORS

- (a) Place the drive and driven rotors into pump body with the marks facing the pump body cover side.
- (b) Install the oil pump body cover with the 10 screws.

Torque: 10 N·m (105 kgf-cm, 7 ft-lbf)



2. INSTALL RELIEF VALVE

- (a) Insert the relief valve, compression spring into the oil pump body hole:
- (b) Install the plug.

Torque: 49 N·m (500 kgf-cm, 36 ft-lbf)